



Muzzle Device Installation

Congratulations on your purchase of a premium carbon fiber BSF barrel. Here are a few tips to insure correct installation of a muzzle device on our barrels.

1) Do NOT use a crush washer. We require devices be timed on our barrels using shims. Use a variety of thicknesses (.003, .005, .008 and .010) in either 5/8 or 1/2 diameter (whichever is applicable to your barrel threading) and orient the bottom of the compensator so that it times at 6 o'clock with a maximum torque of 15 ft/lbs. These shims should be available at McMaster Carr or any other industrial parts supply outlet.

1/2



5/8



2) When tightening the device, DO NOT pass 15 ft/lbs of torque as this could damage the barrel and void your warranty.

3) When torquing the device, use your off hand to hold the carbon near the end of the barrel to support it .

We hope this will help you successfully install any muzzle devices you wish. If you have questions regarding installation, please call Tech Services at 1-262-725-7727